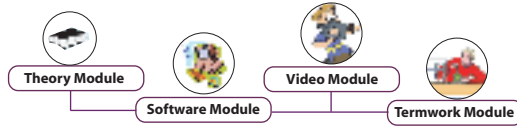


Industrial Automation



System Requirement:- IBM-PC Compatible with Window-OS, 128 MB RAM/Multimedia Kit

Theory module

Features : Theory, Figures, Photographs, Animations with controller, Highlighter tool, Note creation facility, Systematic page navigation, Printing facility, Access to Videos at appropriate locations.

List of Topics

Applications of PLCs



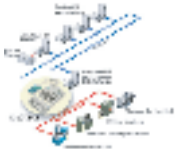
Specifications of advanced PLC, input speed modules, modular controller, high speed counter, remote input output scanner, PLC programmer and its features, programming instructions, timer counter, bit, comparison, file move and logical, input output message, maths, programme flow control, shift register and sequence, MCS- MCR, data handling, FIFO/ LIFO, Branch instructions, conversion, Data transfer.

System Configuration

PLC installation, PLC simulator, programming languages, ladder diagram, Boolean and statement. Development of ladder diagram &/ flow chart or sequence map (table, slot) or data flow diagram primitives, Auto matic door opening in hot chambers, cooling process, batch process, batch reactor control sequences, Tank level control, auto resistance welding sequence, auto drilling station, flip flop, event/ time drum, cascaded counters.



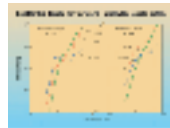
Process Computer Control System



Functional requirement of DPCS, DPCS system configuration and integration with PLCs and computers,

DPCS System

Overview of DPCS, system architectures, Data base organization. DPCS elements, Comparison of different DPCS systems, State of the art in DPSC, configuration of control unit, system implementation concepts, workstations and its key- functions and function chart.



Software Algorithm

System Software, application software, & communication software, sequential table (Slot), Types of algorithms: input signal conditioning, data acquisition, signal processing, dynamic compensation functions, PIDs, Sequential, adaptive & Optimal control algorithms.

